

(E) Extruder (I) Molten Tube (B) Bubble (P) Product  
 (R') Pinch/Take-off Rolls (C) Collapsing Device (F) Freeze Line  
 (R) Cooling Air Ring (T) Tool (die) (A) Air Inlet

FIG. 2a

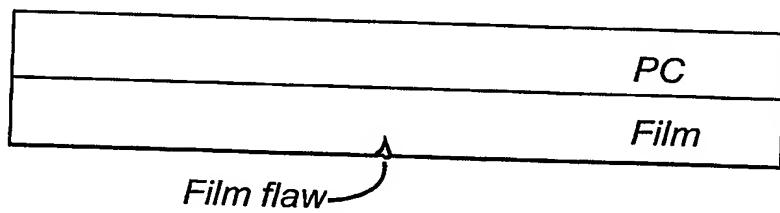


FIG. 2b

